



UPVC PIPES & FITTINGS SCH 40/DWV





ABOUT US:

Tahweel Building Trading Company is a subsidiary company of Tahweel Integrated Company (TIC) registered in Saudi Arabia. We are specialized in supplying piping products and fittings for plastic piping systems of pressure and hot and cold water as well as sanitary distribution. Our main products are PP-R Pipes and Fittings and PVC Pipes and fittings.

Tahweel products are entirely manufactured in accordance with the European standards and highly advanced technologies. Our products are durable to different water pressures and harsh environmental conditions.

Tahweel systems follow German standard. Tahweel applies a strict quality control system on all its products and provides non-corrosive, defect-free and safe pipes for a smooth flow of water for homes and industrial processes.



QUALITY ASSURANCE

TAHWEEL, high-performance extruders with advanced process control and monitoring system permit an increased rate of production over the entire diameter ranges, adhering to the highest quality. TAHWEEL, high-technology molding machines with advanced automated tooling, permit high volume production of Fittings with exceptionally high consistency in terms of dimensional accuracy, mechanical strength and surface finish. At TAHWEEL, sophisticated quality control procedures and advanced manufacturing techniques work hand-in-hand to assure the highest quality and dimensional consistency in thermoplastic piping products.

From the receipt of the bulk resins to the final stages of production, TAHWEEL maintains a stringent quality control program by qualified technical personnel using sophisticated procedures, with the latest equipment's. Both on-line Q.C. checks and in-lab tests are conducted. Permit increased the rate of production over the entire diameter ranges, adhering to the highest quality. TAHWEEL high technology molding machines with advanced automated tooling, permit high volume production of fittings with exceptionally high consistency in terms of dimensional accuracy, mechanical strength and surface finish.

Tahweel never compromises its quality. We are constantly providing the best quality. Our products and services are progressively enhanced through strict compliance with an effective quality assurance system using state of the art laboratory. We ensure that quality requirements are being fulfilled in order to deliver fittingness, effectiveness and proficiency of our products.



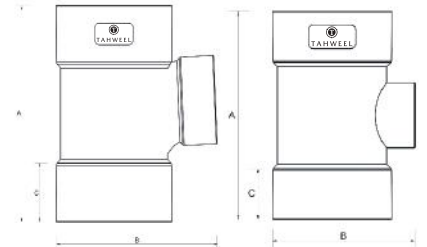
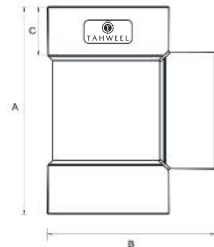
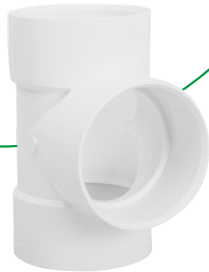
UPVC PIPES & FITTINGS

SCH 40 / DWV

U-PVC SCH-40 PRESSURE & DRAINAGE FITTINGS

STANDARD :

ASTM D 2466 / 2665 / DIN

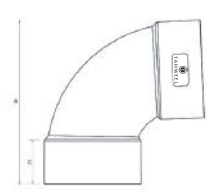
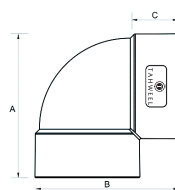


Tee 90°

Size (Inches)	Ordering Code	Dimension			Socket Wallthickness	Body Wallthickness
1 1/2"		112	84.4	29.5	4.10	5.90
2"		125	97	30.0	4.10	5.95
4"		225	175.97	53.6	6.10	6.5
110 mm		220	171.39	53.6	6.10	6.50
6"		338	260.5	83	7.10	7.50
Socket Type		Solvent Weld				

Tee Reducing 87.5°(Swept)

Size (Inches)	Ordering Code	Dimension			Socket Wallthickness	Body Wallthickness
		A (mm)	B (mm)	C (mm)		
4"X2"		219	151.5	53.6	6.10	6.50
6"X4"		308	254.1	83	7.10	7.50
Socket Type		Solvent Weld				



Elbow 90°

Size (Inches)	Ordering Code	Dimension			Socket Wallthickness	Body Wallthickness
		A (mm)	B (mm)	C (mm)		
1 1/2"		84.4	84.4	29.5	4.10	5.90
2"		96.95	96.95	30.0	4.10	6.0
4"		176	176	53.6	6.10	6.50
110 mm		171.4	171.4	53.6	6.10	6.50
Socket Type		Solvent Weld				

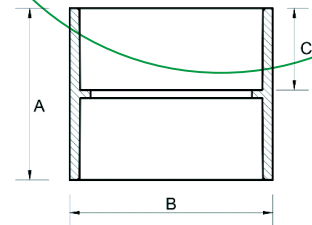
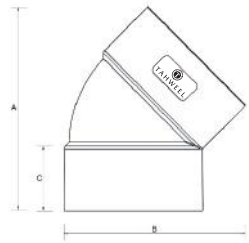
Elbow 87.5° (Swept)

Size (Inches)	Ordering Code	Dimension			Socket Wallthickness	Body Wallthickness
		A (mm)	B (mm)	C (mm)		
6"		307.4	302.3	83	7.10	7.50
Socket Type		Solvent Weld				

U-PVC SCH-40 PRESSURE & DRAINAGE FITTINGS

STANDARD :

ASTM D 2466 / 2665 / DIN

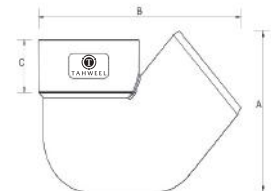
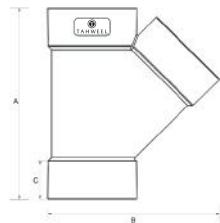


Elbow 45°

Size (Inches)	Ordering Code	Dimension			Socket Wallthickness	Body Wallthickness
		A (mm)	B (mm)	C (mm)	(mm)	(mm)
1 1/2"		92.3	78.2	29.5	4.10	5.90
2"		102.23	90.88	30.0	4.10	6.0
4"		179.3	163.8	53.6	6.10	6.50
110 mm		177	159.9	53.6	6.10	6.50
6"		270	241	83.0	7.10	7.50
Socket Type		Solvent Weld				

Coupling

Size (Inches)	Ordering Code	Dimension			Socket Wallthickness	Body Wallthickness
		A (mm)	B (mm)	C (mm)	(mm)	(mm)
1 1/2"		62	56.8	29.5	4.10	4.10
2"		65	68.9	30.0	4.10	4.10
4"		107	127	51.0	6.10	6.10
110 mm		107	122.8	51.0	6.10	6.10
6"		167.5	183.0	80.0	7.10	7.10
Socket Type		Solvent Weld				



Wye-Branch

Size (Inches)	Ordering Code	Dimension			Socket Wallthickness	Body Wallthickness
		A (mm)	B (mm)	C (mm)	(mm)	(mm)
1 1/2"		133	112.1	31.4	4.10	4.50
2"		153	133.4	31.8	4.10	4.50
4"		275	245.11	53.6	6.10	6.50
110 mm		270	237.33	53.6	6.10	6.50
6"		410	359.8	83	7.10	7.50
Socket Type		Solvent Weld				

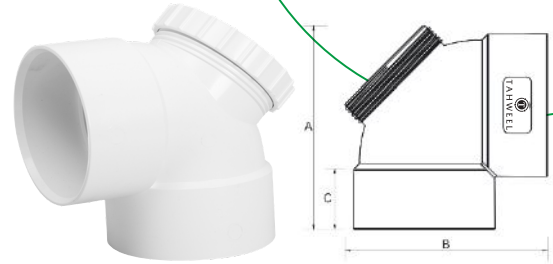
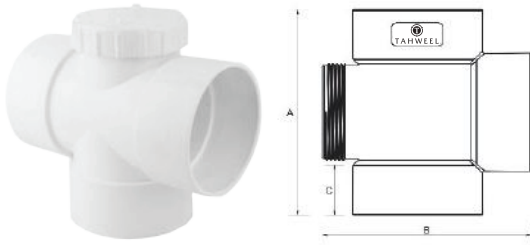
Siphon (P-Trap)

Size (Inches)	Ordering Code	Dimension			Socket Wallthickness	Body Wallthickness
		A (mm)	B (mm)	C (mm)	(mm)	(mm)
4"		163.2	255.5	53.6	6.10	6.50
110 mm		159.6	247.94	53.6	6.10	6.50
Socket Type		Solvent Weld				

U-PVC SCH-40 PRESSURE & DRAINAGE FITTINGS

STANDARD :

ASTM D 2466 / 2665 / DIN

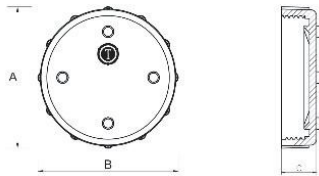


Tee 90° with access cap

Size (Inches)	Ordering Code	Dimension			Socket Wallthickness (mm)	Body Wallthickness (mm)
		A (mm)	B (mm)	C (mm)		
4"		225	205	53.6	6.10	6.50
Socket Type		Solvent Weld				

Tee 90° with access cap

Size (Inches)	Ordering Code	Dimension			Socket Wallthickness (mm)	Body Wallthickness (mm)
		A (mm)	B (mm)	C (mm)		
4"		183.4	183.4	53.6	6.10	6.50
Socket Type		Solvent Weld				



Access cap (Female)

Size (Inches)	Ordering Code	Dimension			Socket Wallthickness (mm)	Body Wallthickness (mm)
		A (mm)	B (mm)	C (mm)		
4"		120.4	120.4	30	5.50	6.0

UPVC PRESSURE PIPES

UPVC Pipes According to ASTM D - 1785, Schedule 40 & 80

STANDARD :

ASTM D - 1785, Schedule 40 & 80

Nominal Size	Nominal OD (mm)		Wall Thickness (mm) & Pressure Rating (PSI)					
			Schedule 40			Schedule 80		
Inches	Min	Max	Min	Max	PSI	Min	Max	PSI
1"	33.27	33.53	3.38	3.89	450	4.55	5.08	630
1 1/4"	42.03	42.29	3.56	4.07	370	4.85	5.43	520
1 1/2"	48.11	48.41	3.68	4.19	330	5.08	5.69	470
2"	60.17	60.47	3.91	4.42	280	5.54	6.20	400
3"	88.70	89.10	5.49	6.15	260	7.62	8.53	370
4"	114.07	114.53	6.02	6.73	220	8.56	9.58	320
6"	168.00	168.56	7.11	7.97	180	10.97	12.29	280

Notes: Pipe Length : 5.8 meters (Other lengths are available on request)
Color : Schedule 40 - White & Schedule 80 - Dark Grey

Socket Type : **S (Solvent weld)**
: 1 Bar = 14.50 PSI = 1.02 Kg/Cm2 = 0.10 M Pa.

DRAINAGE AND SEWERAGE SYSTEMS

UPVC Drain, Waste, Vent Pipes According to ASTM D 2665

STANDARD :

ASTM D 2665

Nominal Size	Nominal OD (mm)		Wall Thickness (mm)	
	Min	Max	Min	Max
1 1/4"	42.03	42.29	3.56	4.07
1 1/2"	48.11	48.41	3.68	4.19
2"	60.18	60.47	3.91	4.42
3"	88.70	89.10	5.49	6.15
4"	114.07	114.53	6.02	6.73
6"	168.00	168.56	7.1	7.97

Notes: Pipe Length : 5.8 meters (Other lengths are available on request)
Color : Schedule 40 - White & Schedule 80 - Dark Grey

Socket Type : **S (Solvent weld)**
: 1 Bar = 14.50 PSI = 1.02 Kg/Cm2 = 0.10 M Pa.

UPVC PRESSURE PIPES

UPVC Pipes According to ASTM D - 1785, Schedule 40 & 80

STANDARD :

ASTM D-1785, Schedule 40 & 80

Nominal Size	Nominal OD (mm)		Wall Thickness (mm) & Pressure Rating (PSI)											
			SDR 41		SDR 32.5		SDR 26		SDR 21		SDR 17		SDR 13.5	
			100 PSI		125 PSI		160 PSI		200 PSI		250 PSI		315 PSI	
Inches	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
1"	33.27	33.53	-	-	-	-	1.52	2.03	1.60	2.11	1.96	2.46	2.46	2.97
1 1/4"	42.03	42.29	-	-	1.52	2.03	1.63	2.13	2.01	2.52	2.49	3.00	3.12	3.60
1 1/2"	48.11	48.41	-	-	1.52	2.03	1.85	2.36	2.29	2.80	2.84	3.35	3.58	4.09
2"	60.17	60.47	-	-	1.85	2.36	2.31	2.82	2.87	3.38	3.56	4.06	4.47	4.98
2 1/2"	72.84	73.26	-	-	2.23	2.74	2.79	3.30	3.48	4.00	4.29	4.80	5.41	6.07
3"	88.70	89.10	2.16	2.67	2.74	3.25	3.43	3.94	4.24	4.75	5.23	5.87	6.58	7.37
4"	114.07	114.53	2.80	3.30	3.51	4.01	4.39	4.90	5.44	6.10	6.73	7.54	8.46	9.47
6"	168.00	168.56	4.11	4.62	5.18	5.79	6.48	7.26	8.03	9.00	9.91	11.10	12.47	13.97

Notes: Pipe Length : 5.8 meters (Other lengths are available on request)
 Color : White
Socket type : **S (Solvent Weld)**
 SDR : = Outside Diameter/Wall Thickness (min)
 Note: The maximum pressure rating given above is based on water at 73 °F/23 °C and for unthreaded pipes.

UPVC PRESSURE PIPES

UPVC pipes according to (DIN 8061/62, DIN 19532)

STANDARD :

DIN 8061/8062, DIN 19532

Nominal Size	Nominal OD (mm)		Wall Thickness (mm) & Pressure Rating (Bars)									
			Ventilation		Class 2		Class 3		Class 4		Class 5	
					(4 Bar) / PN 4		(6 Bar) / PN 6		(10 Bar) / PN 10		(16 Bar) / PN 16	
mm	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
32	32.0	32.2	-	-	-	-	-	-	1.6	2.0	2.4	2.9
40	40.0	40.2	-	-	-	-	-	-	1.9	2.3	3.0	3.5
50	50.0	50.2	-	-	-	-	1.5	1.9	2.4	2.9	3.7	4.3
63	63.0	63.3	-	-	-	-	1.9	2.3	3.0	3.5	4.7	5.4
75	75.0	75.3	-	-	1.5	1.9	2.2	2.7	3.6	4.2	5.6	6.4
90	90.0	90.3	-	-	1.8	2.2	2.7	3.2	4.3	5.0	6.7	7.6
110	110.0	110.4	1.8	2.2	2.2	2.7	3.2	3.8	5.3	6.1	8.1	9.2
160	160.0	160.5	1.8	2.2	3.2	3.8	4.7	5.4	7.7	8.7	11.8	13.2

Notes: Pipe Length : 5.8 meters (Other lengths are available on request)
 Color : Grey for Class 1
Socket Type : **S or RR (Solvent weld or Rubber seal ring produced on request)**
 : Nominal pressure PN based on service (design) coefficient C=2,5

UPVC PRESSURE PIPES

BSEN 1452-2 : 2009 - Plastics Piping Systems (PVC-U) - Metric Sizes

STANDARD :

BSEN 1452-2

Nominal OD	Nominal Wall Thickness (mm) minimum							
	Pipe Series							
	S 20	S 16.7	S 16	S 12.5	S 10	S 8	S 6.3	S 5
	SDR 41	SDR 34.4	SDR 33	SDR 26	SDR 21	SDR 17	SDR 13.6	SDR 11
mm	-	PN 6	PN 6	PN 8	PN 10	PN 12.5	PN 16	PN 20
32	-	-	-	1.5	1.6	1.9	2.4	2.9
40	-	-	1.5	1.6	1.9	2.4	3.0	3.7
50	-	1.5	1.6	2.0	2.4	3.0	3.7	4.6
63	-	1.9	2.0	2.5	2.5	3.8	4.7	5.8
75	-	2.2	2.3	2.9	2.9	4.5	5.6	6.8
90	-	2.7	2.8	3.5	3.5	5.4	6.7	8.2
	PN 6	PN 7.5	PN 8	PN 10	PN 12.5	PN 16	PN 20	PN 25
110	2.7	3.2	3.4	4.2	5.3	6.6	8.1	10.0
125	3.1	3.7	3.9	4.8	6.0	7.4	9.2	11.4
140	3.5	4.1	4.3	5.4	6.7	8.3	10.3	12.7
160	4.0	4.7	4.9	6.2	7.7	9.5	11.8	14.6

Notes: Pipe Length : 5.8 meters (Other lengths are available on request)
 Color : Grey
Socket type : **S (Solvent Weld)**
 : Nominal pressure PN based on service (design) coefficient C=2.5 (size upto 90mm)
 : Nominal pressure PN based on service (design) coefficient C=2.0 (Size from 110mm)



GENERAL PROPERTIES OF TAHWEEL PIPES & FITTINGS MADE OF RIGID UPVC

Material:

Unplasticised Polyvinylchloride.

Standard Length:

Available in the length of 6 Meters or at any other lengths as per customer's request. Pipes are with or without socket. Socket are either solvent cement welding type or rubber ring joining type.

Color:

Black, gray, white, blue, orange or any other colours or request.

Specific Gravity: 1.42 ± 0.02

Flammability: Will not support combustion.

MATERIAL TECHNICAL DATA

Properties	Unit	uPVC	Test Method
Physical Properties			
Specific Farvity (Compound)	g/cm ³	1.4 - 1.42	ASTM D 792
Water Absorption (24 H Boiling Water)	mg/cm ²	< 4	ISO 2508
Water Absorption (24 H at 23°C)	%weight gain	0.05	ASTM D 570
Flammability	N/A	Self extinguishing	-
Resistance To Burning	Sec	< 5	ASTM D 635
Vicat Softening Temperature (VST 5 Kgf)	°C	> 80	ISO 306
Thermal Conductivity	W K ⁻¹ m ⁻¹	0.15	DIN 52612-1
Co-Efficient Of Thermal Leniar Expansion	mm/mm °C	0.8x10 ⁻⁴	ASTN D 696
Specific Heat	Cal/g °C	0.25	-
Mechanical Properties			
Tensile Strength @ 23°C Minimum	Mpa	50	ASTM D 638
Tensile Modules Of Elasticity @ 23°C	Mpa	3000	ASTM D 638
Compressive Strength @ 23°C	Mpa	65	ASTM D 695
Flexural Strength @ 23°C	Mpa	89	ASTM D 790
Poisson's Ratio @ 23°C	-	0.38	-
Izod Impact Strength (Notched) @ 23°C	J/m Ft.lbs/in.	53 1.0	ASTM D 256
Hardness Strength @ 23°C	Durometer "D" R°Ckwell "R"	80 110	ASTM D 2240 ASTM D 785
Electrical Properties			
Volume Resistivity @ 23°C	Ohm/cm	3x10 ¹⁵	ASTM D 257
Surface Resistivity	Ohm	> 10 ¹²	DIN IEC60093
Power Factor @ 60Hz	%	1.255	ASTM D 150
Dielectric Strength	Volts / mm	1400	ASTM D 147
Dielectric Constant 60Hz @ 30 °F	-	3.70	ASTM D 150

Above mentioned values may varied according to compounds ans products*

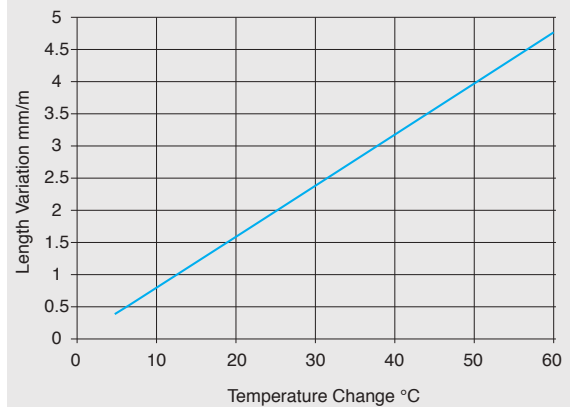
THERMAL DE-RATING FACTORS FOR UPVC PRESSURE PIPES AND FITTINGS

Maximum service temperature (°C)	Multiply working pressure at (20°C) by these factors
20	1
25	0.9
30	0.8
35	0.7
40	0.6

UPVC PIPE LENGTH VARIATION DUE TO TEMPERATURE CHANGE (°C)

Temperature Change (°C)	Length Variation mm/meter
5	0.4
10	0.8
15	1.2
20	1.6
25	2.0
30	2.4
35	2.8
40	3.2
45	3.6
50	4.0
55	4.4
60	4.8

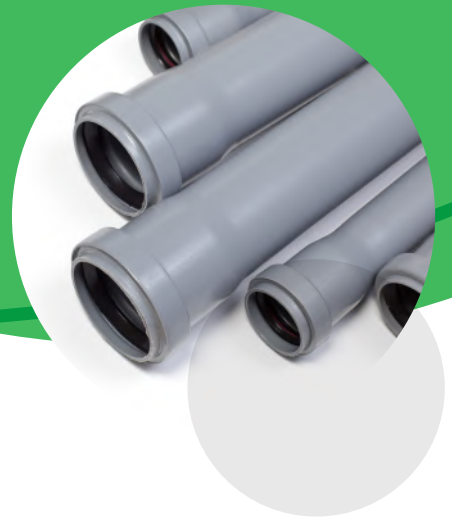
Coefficient of thermal expansion - 0.08mm/m°C



ALLOWABLE WORKING PRESSURE FOR PIPES MADE OF UPVC CONVEYING WATER

Safety factor C = 2.5

Temperature °C	Year of Service	Pipe Series S			
		Standard dimension ratio (SDR)			
		51	34.4	21	13.6
		Class 2	Class 3	Class 4	Class 5
		Allowable working pressure (bar)			
10	5	5.2	7.8	13	20.9
	10	5.1	7.6	12.7	20.4
	25	4.9	7.4	12.3	19.7
	50	4.8	7.2	12.0	19.3
	100	4.7	7.1	11.8	18.8
20	5	4.4	6.6	11.0	17.5
	10	4.3	6.4	10.7	17.1
	25	4.1	6.2	10.3	16.4
	50	4.0	6.0	10.0	16.0
	100	3.9	5.8	9.7	15.6
30	5	3.5	5.3	8.8	14.1
	10	3.4	5.1	8.6	13.7
	25	3.3	4.9	8.2	13.2
	50	3.2	4.8	8.0	12.7
40	5	2.7	4.1	6.8	10.8
	10	2.6	3.9	6.5	10.4
	25	2.5	3.7	6.2	9.9
	50	2.4	3.6	6.0	9.6
50	5	1.9	2.9	4.8	7.6
	10	1.8	2.7	4.6	7.3
	25	1.7	2.6	4.3	6.9
60	5	1.2	1.8	3.0	4.8
	10	1.1	1.7	2.8	5.4
	25	1.1	1.6	2.6	4.2



MOLDED FITTING

UPVC FITTINGS ASTM SCHEDULE SERIES

ASTM D2466/ D2665 Sch. 40 PVC Pressure/DWV Fitting

TAHWEEL ASTM D-series Solvent Weld PVC Molded Fittings are manufactured to meet the needs of residential, commercial, & industrial plumbing systems, and other pressure applications. With top quality raw materials and modern processing technology, our ASTM D-series Fittings meets all industry standards in addition to our own rigorous quality control standards. TAHWEEL Pipes and fittings shall be manufactured as a system and be the product of one manufacturer

UNDERGROUND INSTALLATION

TRENCH WIDTH PREPARATION COVER AND BACKFILLING

TRENCH PREPARATION:

- Trenches should be excavated to allow for the specified depth for bedding, backfill and trench bottom should be examined for irregularities and any hard projections should be removed.
- A trench should be as stable, narrow as practical but adequate to allow space for working area and for jointing and inspection.

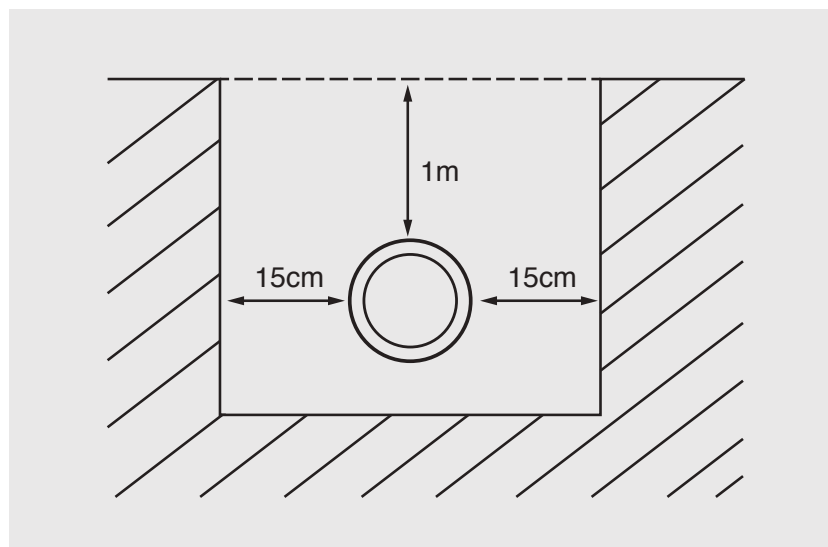
Trench Widths:

- Trench width should be 30 cm wider than the diameter of the pipe irrespective of soil condition.
- Below table recommended Nominal Pipe Size and Minimum Trench Width, the trench should not exceed the widths given in the Table below.

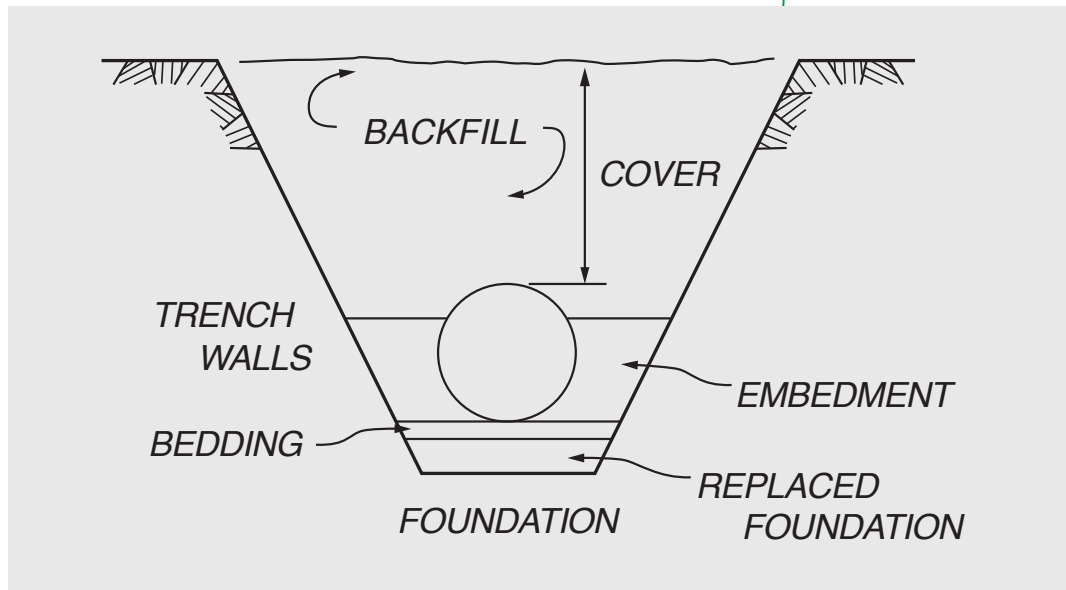
Nominal Pipe Size (mm)	Minimum Trench Width (mm)
< 90	300
90 - 630	Pipe OD. Plus 300
630 - 1600	Pipe OD. Plus 600

Trench Depths:

- The depth of the trench must be appropriate to prevent damage to the pipe when the anticipated loads are imposed upon it.
- The recommended minimum trench depth is at least 1 m from top of pipe to ground surface which is determined by the loads imposed on the pipe such as the mass of backfill material, the expected traffic loads and any other loads.
- Requirements for trench bottom should be smooth, stable and uniform that will provide adequate protection for all classes of pipe and prevent possible damage of pipes.



TRENCH TERMINOLOGY



LAYING:

- When the pipe has to be laid in hot weather, precautions should be taken to allow for the contraction of the line which will occur when it cools to its normal working temperature
- It is necessary to ensure during laying the PVC pipe under the ground to remove all rocks, boards, Empty primer and cement cans, brushes, bottles, sharp objects and other debris from the trench.
- Pipe requires more substantial earth loading immediately after laying the pipes in waterlogged ground because of the low relative density of PVC pipe and readiness to float.

BEDDING & SIDE FILLING:

- Proper soil support under the bottom of the pipe is also necessary to maintain grade (elevation) of the pipe. Continuous, uniform support under the pipe prevents unequal settlement of the pipeline.
- The soil must be strong enough so the pipe does not deflect significantly. The allowable amount of deflection varies according to the type of pipe.
- The bedding is the material placed in the bottom of the trench on which the pipe is laid. The bedding for pipe is an uncompact layer of select material is placed over the foundation or the replaced foundation. The thickness of this layer depends on the pipe diameter.
- Bedding should consist of free flowing material such as gravel, sand, salty sand or clay sand that is free of stones or hard particles larger than 1 ½ inch.
- Selected granular materials for bedding should then be carefully placed and compacted in uniform layers alongside and under the pipe up to a height of 150mm or more above the crown.
- After the pipe have been laid and tested further material should be placed around the pipe and compacted in 75mm layers up to a level at least 100mm above the top of the pipe.
- Be ensure that the spaces between the pipes and soil faces of the trench are completely filled with well compacted granular materials in order to provide the necessary side support for the pipes and prevent excessive deformation under load. It may be helpful especially when thin wall piping is being laid if the pipe can be full of water during this operation.

HAUNCHING:

- Placement and compaction of the haunching material are the most important factors affecting pipe performance and deflection.
- Proper placement and compaction of material in the haunch reduce voids and increase pipe support.
- Granular materials may be properly placed using techniques such as shovel slicing.
- Place material under the haunches and at least halfway up the pipe to provide side support.
- Make sure material is properly compacted. Do not disturb side support when moving sheeting or trench box.
- The side support materials must be carefully placed around the haunches of the pipes to ensure that the pipes are evenly supported.

INITIAL BACKFILL:

- Keep the initial backfill free from rocks which could damage the pipe during final backfill.
- Depth of the initial backfill should be at least 6 inches over the top of the pipe.
- Initial backfill protects the pipe from damage during final backfill.
- Machine compaction of initial backfill directly over the pipe is not desirable unless adequate cover has been provided to protect the pipe.
- Adequate cover will depend on the type of compaction equipment. For adequate cover to prevent pipe damage or deflection, consult the project engineer

FINAL BACKFILL:

- This zone extends from the top of the initial backfill to the top of the trench. This zone has little influence on pipe performance, but can be important to the integrity of the road and structures.
- Final backfill is often specified by the project engineer based on site design. Material selection, placement, and compaction should meet the project requirements.
- Use a high quality granular backfill, e.g. crushed gravel or road base.

PVC Pipe Jointing Method:

Types of Joints:

1. Plain End
2. Solvent Cement Joint
3. Rubber Ring Types of Joint

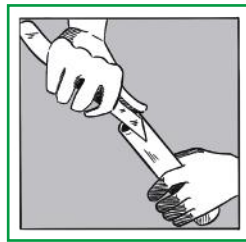
A. Solvent weld joint Method:

- To ensure an effective joint area is free from all dust and debris and is dry before you apply your solvent cement.
- Inspect the components for any sign of damage or irregularities.
- Measure the insertion depth of the socket and mark it on the pipe end.
- Actual measurements of sample should be double checked to be assembled against any drawings, sketches or samples before cementing pipe together. If possible test your cutting sample of pipe and fittings first with a dry-fit to ensure dimensionally correct.
- Cut the pipe end squarely using suitable tool, make chamfer 10°-15° on end of pipe and remove internal and external burr.
- Recommendations by solvent cement supplier must be read carefully.
- Apply a thorough coating of solvent cement to ensure a good weld of pipe into the fittings.
- Curing times must follow as instructions given on solvent cement. Also ensure that glue brushes and correct Personal Protective Equipment is used during assembly.

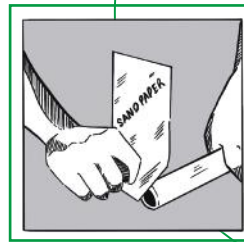
SOLVENT WELD JOINING METHOD



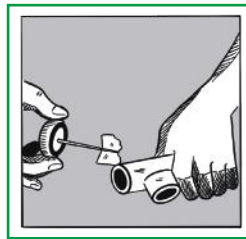
1 CUTTING



2 DEBURRING



3 ROUGHENING



4 SOLVENT CEMENTING



5 JOINTING

Transport, Handling & Storage Recommendations

The following procedure is recommended to prevent pipes from damages

Transport

- Pipes must be transported in accordance with current traffic regulations. To optimize transport we recommend the following guidelines:
- Transportation of different diameters of pipes be ensure first place the larger diameters at the bottom.
- Depending on different nominal diameter of the pipes, wooden beddings and their specifications may vary. Leave the sockets free, alternating sockets and ends.
- The vehicles must be provided with a horizontal plain surface, free of nails, chains and other elements that can damage the pipes.
- The pipes will be conditioned over the vehicle without using metal cables or chains that are in contact with them. To prevent deformations it must not put any loads over the pipes during the transport.

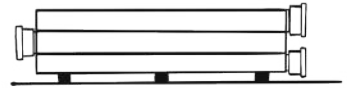
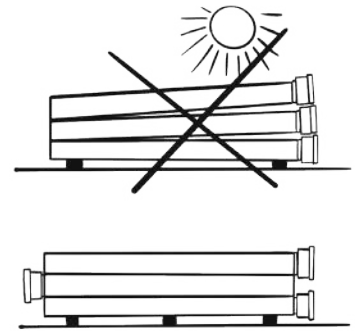
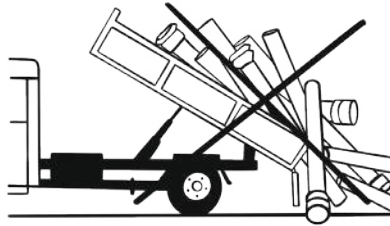
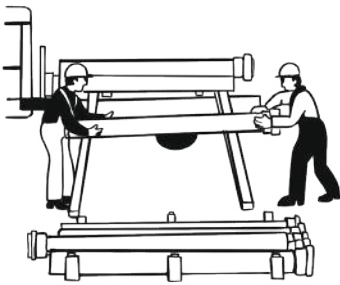
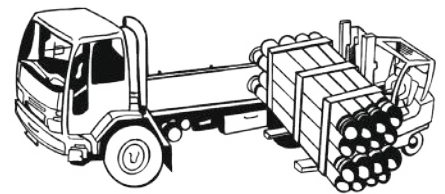
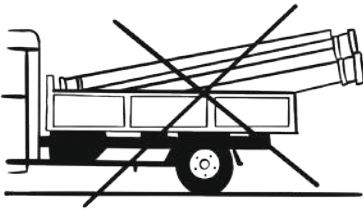
Handling

- The pipes must be stacked up in the vehicle so that the mouthpieces are not subjected to load. The pipes must not overhang from the vehicle more than 1 m.
- You must be careful both when transporting them as when unloading them and also during their manipulation, therefore they must never be thrown.

Storage

For proper storage, the following is recommended:

- Store the pipes horizontally on a flat area on supports placed every 1.5 meters to avoid the possible bending of the product.
- In particular, avoid especially the sockets being eroded on the ground, especially if they are made of stone, concrete or asphalt.
- Do not stack more than 1.5 meters high, as this could damage the pipes on the bottom or even cause the upper pipes to fall.
- The sockets must be free, alternating sockets and ends.
- In case of prolonged sun exposition, protect the pipes with an opaque material and with ventilation to prevent overheating. White color is preferable because it avoids the over-heating of the pipes.
- Avoid covering the pipes with unventilated black tarps.
- Avoid placing the pipes close to heat sources acting permanently on the pipes.
- Prevent the pipes from constant contact with metal materials that can transmit an excess of temperature to pipes through their own conductivity.



عن تحويل:

شركة تحويل البناء التجارية هي شركة تابعة لشركة تحويل المتكاملة في المملكة العربية السعودية. وهي شركة متخصصة في إمداد منتجات الانابيب والوصلات لنظم الانابيب الحرارية للمياه الساخنة والباردة وتحت الضغط، بالإضافة إلى توزيع مياه الصرف الصحي.

يتم تصنيع جميع المنتجات طبقا للمعايير الأوروبية والتكنولوجيا المتطورة. وتحمل منتجات تحويل ضغوط المياه المختلفة والظروف البيئية القاسية. كما تتقيد بمعايير مطابقة للمواصفات السعودية (SASO) والالمانية (DIN)

وتطبق نظاماً صارماً لمراقبة الجودة في كل المنتجات لتقدم الانابيب والوصلات غير القابلة للتآكل والخالية من العيوب والامنة التي تمكن من التدفق السلس للماء للمساكن والمصانع.



مواسير ووصلات UPVC - SCH 40/DWV